



approach generated locally unstructured binary patterns, one 32×32 square, “tileable” pattern for each grey level, and they used a cost function with HVS weighting to guide a Monte-Carlo approach with simulated annealing in the creation of individual binary patterns. Although this work did not focus on the production of a halftone (threshold) array, and did not employ the direct filtering approach that is the major subject of this paper, the work serves as an important benchmark whereby individual binary patterns were manipulated using image domain and transform domain concepts in order to produce a desired result.

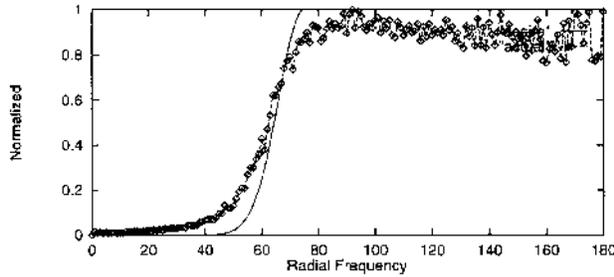


Figure 2. Filter  $D(p)$  and actual blue noise RAPS  $B_g(p)$  for a blue noise pattern at level  $g=210$

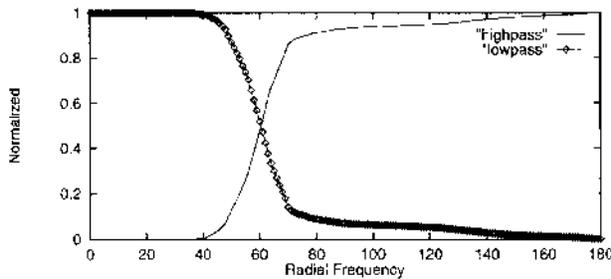


Figure 3. Lowpass filter generated from Fig. 2 and eqns

## 2. Direct Filtering of Binary Patterns and the Generation of a BNM

A novel approach to the generation of a halftone array was reported by Mitsa & Parker<sup>6</sup> They produced a 256×256 halftone array of 8 bit numbers which, when thresholded at any level, would produce an unstructured dispersed dot binary pattern. The novel algorithm for generating this BNM recognized that in a halftone array, the binary pattern at any grey level  $g + 1$  can be thought of as being “built up” from the binary pattern at level  $g$ . And furthermore, they introduced the concept of filtering a binary pattern from level  $g$  to select the location of pixels that would be the “best candidates” for addition of majority pixels required for level  $g + 1$ . Once binary patterns for all grey levels had been sequentially produced in this way from some “seed” level, the binary patterns could be summed to produce a threshold array or Blue Noise Mask. The role of filters in this procedure warrants close attention, and a summary of some important results is given in this section. Mitsa & Parker<sup>6,7</sup>

selected the location of pixels that should be changed from minority to majority values by finding the extremes of an error function  $e[i,j]$ . This error function was generated by directly filtering the binary pattern of level  $g$  and then subtracting the binary pattern from the filtered pattern. Specifically, in the image domain:

$$e(i, j) = [h_{hp_g}(i, j) * b_g(i, j)] - b_g(i, j) \quad (1)$$

where  $h_{hp_g}(i, j)$  is a high pass filter selected for level  $g$ ,  $b_g(i, j)$  is the binary pattern, and  $*$  denotes convolution with circular “wraparound” properties. In the transform (or spatial frequency) domain:

$$E(k, l) = B(k, l)[H_{hp_g}(k, l) - 1] \quad (2)$$

Since  $H_{hp_g}(k-l)$  was described as a blue noise (high pass) filter, then the overall filter  $[H_{hp_g}(k-l) - 1]$  is a low pass filter. Thus, an essential feature of this filtering is that binary pattern “clumps” in the image domain (corresponding to low frequency energy in the transform domain) can be located by directly filtering the binary pattern. Also, the highpass region (or lowpass region) can be related to the principal frequency  $f_g$  which is a function of the grey level  $g$ . Mitsa and Parker also suggested that the filter  $H_{hp_g}$  could be made adaptive to directly shape the RAPS of the binary pattern for level  $g$ . That is:

$$H_{hp_g}(p) = \sqrt{\frac{D(p)}{B_g(p)}} \quad (3)$$

where  $D(p)$  is the desired blue noise RAPS for level  $g+1$  and  $B_g(p)$  is the known RAPS for level  $g$ . As with any filtering approach, care should be taken to avoid unwanted discontinuities in the transform domain, or “ringing” in the image domain. This approach is depicted in Figure 2 and 3. Note that this specific filter is computationally more involved than simple low pass filters, but the approach demonstrates the central requirement of providing a low pass filter with a cutoff frequency linked to grey level  $g$  by the principal frequency<sup>1</sup>:

$$f_g = \begin{cases} \sqrt{g/R}, & \text{for } g \leq 1/2 \\ \sqrt{1-g/R}, & \text{for } g > 1/2 \end{cases} \quad (4)$$

where  $R$  is the distance of the addressable points on the display. This relationship is plotted in Figure 4. The dashed lines in Figure 4 correspond to the factor of  $1/\sqrt{2}$  (in principal frequency, or  $X$  in average separation) that was discussed by Mitsa and Parker<sup>7</sup> as an empirical choice of transition cutoff frequency for some filters. In a later paper, Parker, Mitsa and Ulichney<sup>8</sup> demonstrated how, at a single grey level, changes in the filter cut-off frequency could produce different types of final halftone patterns. Specifically, for  $f_c$  representing the cut-off frequency of a filter, let  $f_c = Kf_g$ ; where  $K$  is an adjustable scaling factor. For  $K=0.5$  to 1.0, different “textures” of binary patterns were produced, with  $K = 1/\sqrt{2}$  employed for general use. Ulichney<sup>9</sup> further explored the

filter issue, choosing a 2-D Gaussian filter, implemented in the image domain for direct operation on the binary pattern. He demonstrated that, for smaller arrays less than  $32 \times 32$  for example, even a single Gaussian filter (not adjusted for grey levels as in the previous work) could produce a useful BNM for some applications. Of course, the seed pattern and Gaussian width require careful choice in order to produce a desirable result. In general, it is beneficial to vary the cut-off filter (or Gaussian width parameter) with grey level.<sup>7,10</sup> Yao and Parker<sup>10</sup> also demonstrated that a variety of low pass filter shapes could produce desirable halftone patterns, so long as the filter parameters were adjusted for appropriate cut-off with respect to the principal frequency. Mitsa and Brothwarte<sup>11</sup> further developed the concept of a filter bank (for different grey levels) as a wavelet concept. Low pass filters were each adjusted for a specific cut-off below the principal frequency ( $K=2$ ), and this was related to a wavelet-type filter bank. Dalton<sup>12</sup> described the use of band-pass filters to produce textured binary patterns. Thus, the general lessons from this work are that the direct filtering of binary patterns can be useful in selecting pixels that can be changed to produce a desired result in the image domain, and correspondingly approximate a desired power spectrum in the transform domain. Some other remarks on filtering are contained in recent patent documents, but these have not yet been published in the peer-reviewed scientific literature, and therefore are outside the scope of this discussion. To illustrate the varieties of filters that have been used, Figure 5 and 6 depict the frequency domain and corresponding spatial domain filter from Mitsa and Parker,<sup>6,7</sup> Ulichney,<sup>9</sup> and Yao and Parker,<sup>10</sup> in each case the filter represented is the one that would be used for level 210 out of 256. Only isotropic filters are shown, but anisotropic filters have also been used.<sup>10</sup>

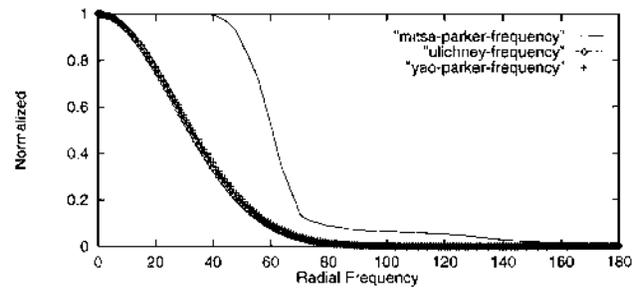


Figure 5. Different filters in frequency domain

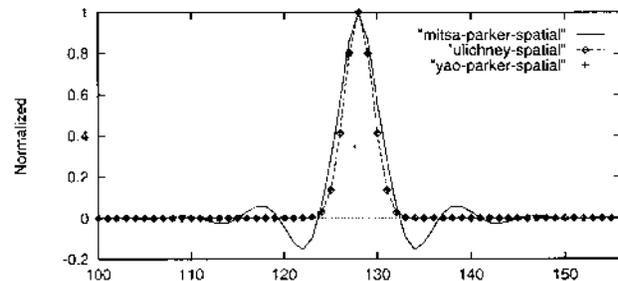


Figure 6. Different filters in spatial domain

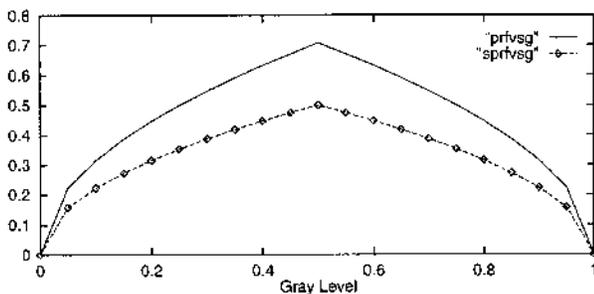


Figure 4. Principal frequency for each gray level

We note that the specification of a filter as a low pass filter in the image domain provides perhaps the easiest way to explain the algorithm to new designers. However, the benefit of specifying the filter in the transform domain, and as an initially high pass operation, is that the final RAPS of the binary pattern will generally approximate the shape of the high pass filter that is specified in eqn. 2 or 3.<sup>7,8,10</sup> Thus, a halftone designer considering the final RAPS of the binary pattern can envision changes resulting from different filter shapes by considering the filter as an (initially) high pass frequency domain filter as taught in the early reference.<sup>6,7</sup>

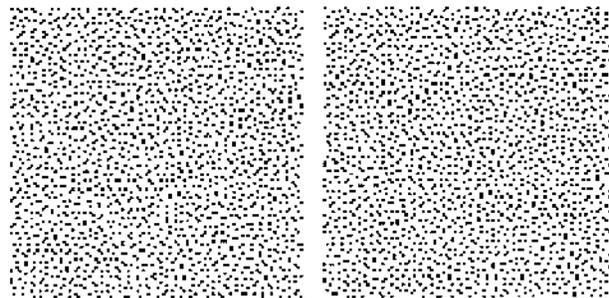


Figure 7. Upper: white noise “seed pattern”; Left : from Gaussian filter; Right: from Gaussian filter with bandreject component

### 3. Other Filtering and Post-Filtering Techniques

In this section, we explore further modifications to the filters and to the selection of pixels using additional criteria or process, the latter simply termed “post-filtering techniques.” One interesting filter application is the manipulation of the spectral peak at the principal frequency. In filtering the binary pattern with a simple low-pass filter, such as a Gaussian, the low frequencies

are minimized by changing certain identified pixels. By careful choice of a band-pass filter, one can enhance selective frequencies in the transform domain, through the proper identification of certain pixels in the image domain. For example, let us take a binary pattern at level 210 shown in Figure 7. Now let us use two different filters with the algorithm for identifying and swapping pixel values:

a) Gaussian:

$$F(u,v) = e^{-\frac{u^2 + v^2}{2\sigma^2}} \quad (5)$$

b) Gaussian with a band-reject component:

$$F(u,v) = e^{-\frac{u^2 + v^2}{2\sigma^2}} - ae^{-\frac{(\sqrt{u^2 + v^2} - f_g)^2}{2\sigma'^2}} \quad (6)$$

Figure 8 and 9 show the frequency domain and corresponding spatial domain filters for each, where  $a=0.02$ ,  $f_g \approx 110$ . Each of these filters was repeatedly applied to the “seed” pattern with pixel swapping until the MSE stopped decreasing. The resulting patterns are given in bottom part of Figure 7 and the corresponding RAPS in Figure 10.

Thus, selective enhancement (or suppression) of regions of the power spectrum can be designed by proper selection of filters. Note also that the difference in low-pass filters (Fig. 8 and 9) in either domain is very subtle but the resulting binary patterns have a recognizably different RAPS. The examples given here demonstrate the wide utility in designing binary patterns with particular characteristics. In post-processing techniques, one can introduce additional steps or criteria beyond the output of the filters. For example, in printing the concept of dot gain is important. Consider that dot gain is related to the area-to-perimeter ratio of printed spots. Generally speaking, halftone patterns with smaller area-to-perimeter ratios (i.e. finely dispersed patterns) will exhibit greater dot gain. To reduce dot gain, we can increase the area-to-perimeter ratio. A nonsymmetric BNM is made for that purpose using a post-processing technique after filtering the darker grey level binary patterns where dot gain is significant. Suppose we use the mid-level (128 if we assume that the total number of levels is 256) as the starting level in making a BNM. The starting pattern, which is obtained by repeatedly filtering a white noise pattern and removing the clumps, will have connected white dots and black dots as well as isolated dots. As we build the BNM pattern from level 128 to level 127, we need to replace certain white dots by black dots. Normally, these white dots are chosen by examination of the extreme of a low pass filter operation, and connected white dots are more likely to be picked than isolated white dots. This will result in substantial dot gain, because as the number of white dots is decreasing, the number of isolated white dots is increasing, resulting in a decreased area-to-perimeter ratio. However, if we select the isolated white dots first as we move to lower levels and keep the connected white dots intact until there are

no more isolated white dots, dot gain can be reduced to a certain degree. Figure 11 shows different results for a uniform BNM and a nonsymmetric BNM. In addition, other filtering and perturbation steps can be applied to enforce other criteria or characteristics.

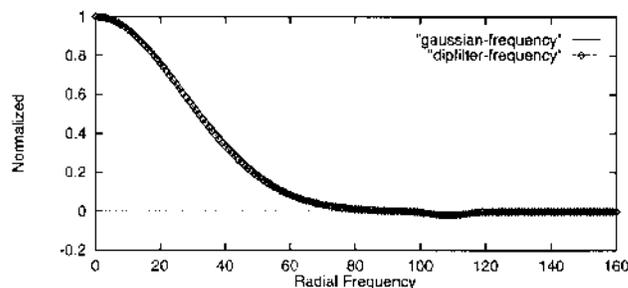


Figure 8. Two filters in frequency domain

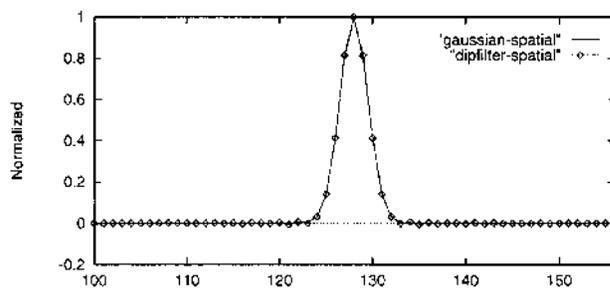


Figure 9. Two filters in spatial domain

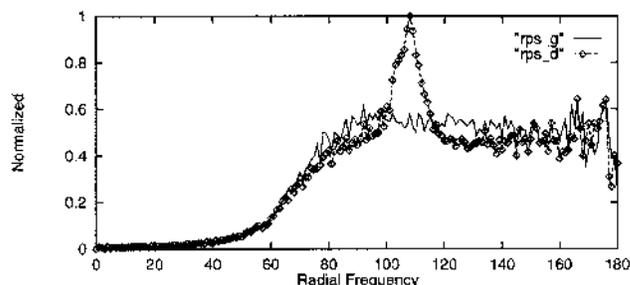


Figure 10. RAPS for the two blue noise pattern

## 4. Conclusion

A well accepted method of producing a BNM for halftoning involves the creation of binary patterns from a “seed” pattern. An important concept is the direct filtering of binary patterns to select pixel locations for changes in the binary pattern. The filters may be adaptable to the grey level, and may be adaptable to the individual binary patterns that are created. Generally speaking, the filters described in the literature since 1991 have had smooth low pass characteristics, and almost all have been adjustable to grey levels. As is common in filtering theory, either the image domain or the corresponding transform domain filters may be utilized, depending on implementation preferences. This paper emphasizes that filtering and post-filtering operations can be designed

to produce highly specific characteristics in binary patterns, and therefore a variety of specialized Blue Noise Masks.

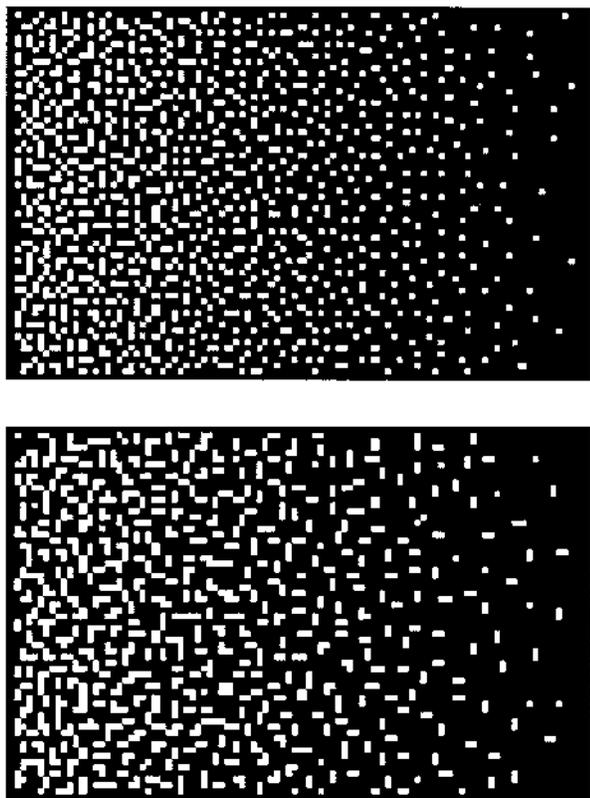


Figure 11. Gray ramps for symmetric (upper) and non-symmetric (lower) BNMs for levels 95 - 0 but beginning with the same seed pattern at  $g=128$ . (not shown)

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